

硬さ基準片による

チェック項目：適合の場合レ印

(記入例)

硬さ試験機管理シート

基準片保証期間	✓	ISO, JIS 規格準拠	✓	表裏面錆, 傷, 等	✓
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硬さ(基準刻字値 ⑤)

ブロック No.

管理期間

年 3 月 31 日より
年 月 日まで

60.23 HRC

507-471

試験機 AHT(1)

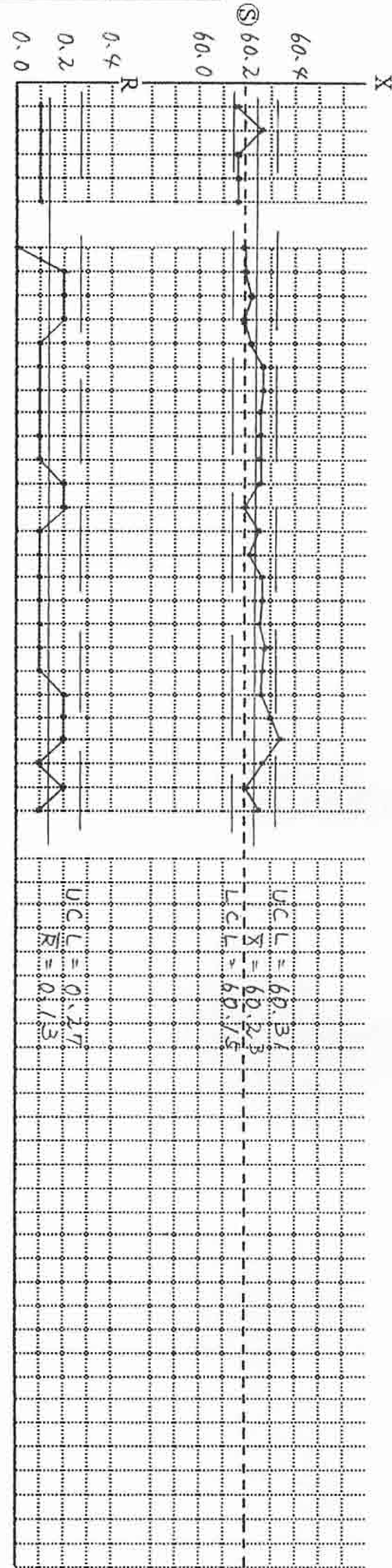
圧子 54514

管理者

松本 ^{松本}

データ表

No.	月/日	X ₁	X ₂	X ₃	X ₄	X ₅	R	\bar{X}	備考
1	3/31	60.2	60.1	60.2	60.2	60.2	0.1	60.18	2.1 °C
2	4/1	60.2	60.2	60.3	60.2	60.2	0.1	60.22	2.1
3	2	60.1	60.2	60.2	60.2	60.2	0.1	60.18	2.1
4	3	60.1	60.2	60.2	60.2	60.2	0.1	60.18	2.1
5	4	60.1	60.2	60.2	60.2	60.2	0.1	60.18	2.1
6	7	60.2	60.2	60.2	60.2	60.2	0.0	60.20	2.1
7	8	60.2	60.1	60.3	60.2	60.2	0.2	60.20	2.0
8	9	60.1	60.2	60.3	60.3	60.2	0.2	60.22	2.2
9	10	60.1	60.2	60.3	60.2	60.2	0.2	60.20	2.1
10	11	60.2	60.2	60.3	60.2	60.2	0.1	60.22	2.1
11	14	60.3	60.3	60.3	60.2	60.2	0.1	60.26	2.1
12	15	60.2	60.3	60.3	60.3	60.2	0.1	60.26	2.1
13	16	60.2	60.2	60.3	60.3	60.2	0.1	60.24	2.1
14	17	60.2	60.2	60.3	60.3	60.2	0.1	60.24	2.1
15	18	60.2	60.2	60.3	60.3	60.2	0.1	60.24	2.1
16	21	60.2	60.2	60.4	60.2	60.2	0.2	60.24	2.1
17	22	60.2	60.1	60.3	60.2	60.2	0.2	60.20	2.1
18	23	60.2	60.2	60.3	60.3	60.2	0.1	60.24	2.2
19	24	60.2	60.2	60.3	60.2	60.2	0.1	60.22	2.1
20	25	60.2	60.3	60.3	60.2	60.3	0.1	60.26	2.1
21	26	60.2	60.2	60.3	60.3	60.3	0.1	60.26	2.1
22	28	60.3	60.2	60.3	60.2	60.2	0.1	60.24	2.1
23	30	60.3	60.2	60.3	60.3	60.3	0.1	60.28	2.1
24	5/6	60.2	60.3	60.3	60.3	60.2	0.1	60.26	2.2
25	7	60.2	60.2	60.4	60.3	60.2	0.2	60.26	2.1
26	8	60.3	60.2	60.4	60.4	60.2	0.2	60.30	2.2
27	9	60.2	60.3	60.4	60.3	60.4	0.2	60.32	2.2
28	12	60.2	60.2	60.3	60.3	60.3	0.1	60.26	2.1
29	13	60.2	60.1	60.3	60.3	60.1	0.2	60.20	2.1
30	14	60.2	60.2	60.3	60.3	60.2	0.1	60.24	1.9
31	1~30					0.13		60.23	
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管理図

No. 1~30

$$\bar{X} : UCL = 60.23 + 0.58 \times 0.13 = 60.31$$

$$LCL = 60.23 - 0.58 \times 0.13 = 60.15 \quad (n=5 : A_2 = 0.58, D_4 = 2.11)$$

$$R : UCL = 2.11 \times 0.13 = 0.27$$

(註) 備考：温度、測定者など。
(A3 に拡大コピーしてお使いください。)